



SILICONE TECHNOLOGIES DIVISION
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PRODUCT INFORMATION SHEET

Arlon Product Number

51946C015

PRODUCT DESCRIPTION

Design / Construction

Side 1: Cured silicone rubber
Substrate: 7628 Style Fiberglass
Side 2: Uncured silicone rubber
Interleave 3 mil PE



Rubber Add-On Thickness

	<u>Value</u>	<u>Method</u>
Side 1:	0.003"	Arlon SQA-TMS-003
Side 2:	0.004"	Arlon SQA-TMS-003
Overall Thickness:	0.015"	Arlon SQA-TMS-003

Product Color : Brown

PROPERTIES

Silicone Compound Properties

	<u>Value</u>	<u>Method</u>
Tensile Strength psi	1150	ASTM D 412
Elongation %	500	ASTM D 412
Tear Strength lb/in	--	ASTM D 624
Durometer Shore A Points	55	ASTM D 2240
Specific Gravity ---	1.33	Arlon SQA-TMS-024

Substrate Properties

	<u>Value</u>	<u>Method</u>
Thickness	0.008"	Arlon SQA-TMS-003
Color	Brown	N/A

Product Properties

	<u>Value</u>	<u>Method</u>
Dielectric Strength volts/mil	400	ASTM D 149
Bond Strength lb/in	6.0	Arlon SQA-TMS-011
Total Product Weight oz/yd ²	15.7	Arlon SQA-TMS-025

PROCESSING RECOMMENDATIONS

Product Shelf Life 6 months from date of manufacture @75°F
Note: Shelf life is defined as the duration of time for which the product will meet the physical characteristics outlined on this page.
It does not guarantee the product's usefulness in all applications.

Recommended Cure Cycle 15 minutes @350°F and 50 psi

Recommended Postcure Cycle 400°F for 2 hours

Product Operating Temperature -70°F to 400°F

FLAME RETARDANCE INFORMATION

UL Recognition: E54153

Flame Retardance: UL94V-0

*The data presented in this document represent typical values for the production material.
 The data should not be used to write, or in place of, material specifications.*

Last Revised Feb. 24, 2004.